

HEMCO CORPORATION

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"Hydrobend" Hydraulic Hand operated pipe bending machine, ideally suitable for "C" class
(Sch 40 pipes) e.g. Water, Gas and Steam etc.

Specification

Size	3/8" to 1"	1/2" to 2"	1/2" to 3"
Pressure in Tons	10	15	15
Formers in N.B.	3/8", 1/2" 3/4" & 1"	1/2", 3/4", 1", 1-1/4" 1-1/2" & 2"	1/2", 3/4", 1", 1/4" 1-1/2", 2", 2-1/2" & 3" & Extension Piece
	<i>(Complete with two outer dolly block with pins and three leg stand)</i>		
Price	Rs.10,850/-	Rs. 24,200/-	Rs. 33,800/-
Size	1/2" to 4"	1" to 4"	2" to 6"
Pressure in Tons	20	20	30
Formers in N.B.	1/2", 3/4", 1" 1-1/4", 1-1/2", 2" 2-1/2", 3" & 4"	1", 1-1/4", 1-1/2", 2" 2-1/2", 3" & 4"	2", 2-1/2", 3" 4", 5" & 6"
	<i>(Complete with two outer dolly block with pins and on Castor Wheels)</i>		
Price	Rs. 58,100/-	Rs. 55,800/-	Rs. 78,850/-

"Hydrobend" Hydraulic Hand operated "Ejectomatic" pipe bending machine, ideally suitable for
"C" class (Sch 40 pipes) e.g. Water, Gas and Steam etc.

Size	1/2" to 3"	1" to 4"	2" to 6"
Pressure in Tons	15	20	30
Formers in N.B.	1/2", 3/4", 1", 1/4" 1-1/2", 2", 2-1/2" & 3"	1", 1-1/4", 1-1/2", 2" 2-1/2", 3" & 4"	2", 2-1/2", 3" 4", 5" & 6"
	<i>(Complete with two outer dolly blocks with pins on Castor Wheels complete with Ejecting devices)</i>		
Price	Rs. 1,10,200/-	Rs. 1,16,300/-	Rs. 1,79,000/-

"Hydrobend" Hydraulic Motorised pipe bending machines.

Size	1/2" to 3"	1" to 4"	2" to 6"
Pressure in Tons	15	20	30
Formers in N.B.	1/2", 3/4", 1", 1/4" 1-1/2", 2", 2-1/2" & 3"	1", 1-1/4", 1-1/2", 2" 2-1/2", 3" & 4"	2", 2-1/2", 3" 4", 5" & 6"
H. P.	2	2	3
	<i>(Complete with two outer dolly blocks with pins on Castor Wheels Extension Pipe, Electric Motor, Starter and Reversing Switch)</i>		
Price with			
Steel Casting Formers	Rs. 1,71,200/-	Rs. 1,95,000/-	Rs. 2,84,675/-
Cast Iron Formers	Rs. 1,43,750/-	Rs. 1,65,900/-	Rs. 2,23,000/-

Note :-

All above motorised machines are available with ejecting device at an
extra cost of
Optical Angle gauge

Rs. 56,500/-
Rs. 6,250/-

"Hydrobend" "Ejecto-matic" 2" to 8" Hydraulic motorised Heavy Duty Bench Type Pipe Bending Machine
with hydraulic pressure of 45 Tons ideally suitable to bend pipes upto 8" complete with std formers of 2",
2-1/2", 3", 4", 5", 6" & 8" complete with two outer dolly blocks with pins, on Castor Wheels with 5 H.P.
Motor Starter Extension Piece and Reversing Switch

Cast Iron Rs. 7,80,700/-
Steel Casting Rs. 8,61,700/-

Spare "C" class formers suitable for 1", 2", 3", 4", 6" & 8" Hydraulic pipe bending machine.

Size	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2-1/2"	3"
Price Rs.	950/-	950/-	1,350/-	1,600/-	1,900/-	2,150/-	3,475/-	5,200/-	6,000/-

Size	3-1/2"	4"	5"	6"	8"
Price Rs.	5,900/-	6,150/-	11,700/-	16,000/-	44,450/-

Formers to bend "B" Class pipes upto 3" on hydraulic pipe benders.

Size	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2-1/2"	3"
Price Rs.	1,750/-	2,000/-	2,100/-	2,800/-	3,350/-	4,150/-	5,450/-	14,400/-	20,650/-

Formers to bend "A" Class pipes upto 2" on hydraulic pipe benders.

Size	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
Price Rs.	2,300/-	2,550/-	3,100/-	3,900/-	4,800/-	5,200/-	7,500/-

Spare O. D. Formers

Size mm	10 - 12	16 - 18	20 - 22	25 - 28	30 - 32	35	38 - 40	50
Price C.I	1,100/-	1,350/-	1,600/-	2,000/-	2,400/-	2,400/-	2,700/-	2,950/-
Price S.C	2,700/-	3,100/-	3,350/-	4,550/-	5,450/-	5,600/-	8,950/-	14,150/-

Size mm	52 - 54	65	75	80
Price C.I	3,900/-	4,150/-	5,200/-	6,150/-
Price S.C	14,700/-	18,650/-	-	-

Spare "C" Class Steel Casting formers for sch 80 and above pipes.

Size	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2-1/2"	3"
Price Rs.	2,300/-	2,550/-	3,100/--	4,100/--	5,350/--	8,400/-	13,900/-	18,250/-	20,250/-

Size	4"	5"	6"	8"
Price Rs.	30,000/-	42,200/-	48,850/-	82,000/-

Spare "B" Class Steel Casting formers.

Size	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"
Price Rs.	3,500/-	4,150/-	6,300/-	7,450/-	8,500/-	14,400/-	30,200/-	44,000/-

Spare "A" Class Steel Casting formers.

Size	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
Price Rs.	5,600/-	6,900/-	9,850/-	13,200/-	14,800/-	16,900/-

"Hydrobend" conduit Verticale pipe bending machine for 14 to 24 swg Aluminium, Copper and Steel pipes.

Complete with std formers of 5/8", 3/4", and 1" or any three formers upto 1" ...

Rs.11,800/-

As above with std formers of 5/8", 3/4", 1" and 1 1/4" or any four formers upto 1 1/4" ...

Rs.16,500/-

"Hydrobend" Mini Portable Horizontal Pipe machine size 5/8" to 1" complete with std formers of 5/8", 3/4" & 1"

Rs,10,350/-

"Hydrobend" Conduit Horizontal Pipe machine size 1/2" to 1-1/4" complete with std formers of 1/2", 3/4" 1" & 1-1/4" complete with degree setting arrangement

Rs.19,000/-

Spare formers for Conduit Pipe Bending Machine

Size		5/8"	3/4"	1"	1-1/4"
Verticals	Rs.	1,700/-	2,250/-	3,150/-	5,750/-
Mini	Rs.	2,750/-	2,750/-	3,150/-	-----
Degree	Rs.	2,900/-	3,400/-	4,200/-	4,450/-
Spare Patti	Rs.	250/-	250/-	400/-	550/-

"Deepak" Mechanical Hand Operated pipe bending machine Model No. HMD-22 suitable for Scooter and Motor Cycle accessories for pipe upto 25.4 mm and upto 8 swg

Rs,75,500/-

"Deepak" Mechanical Motorised pipe bending machine Model No. EMD-22 suitable for Scooter and Motor Cycle accessories for pipe size upto 25.4 mm and upto 8 swg Complete with 2 H.P., 940 RPM Electric motor and Radicon Reduction Gear No. A-337

Rs.4,15,500/-

"Deepak" Mechanical Motorised pipe bending machine Model No. EMD-35 suitable for Scooter and Motor Cycle accessories for pipe size upto 38.1 mm and upto 8 swg Complete with 3 H.P., 940 RPM Electric motor and Radicon Reduction Gear No. A-337

Rs,4,75,500/-

Note :- Both the motorised units are available with spindle movement for an extra price

Rs.1,58,500/-

Spindle movement will help in bending Silencer, Exhaust and square pipes.

	Silencer / Exhaust	Square
Model No. EMD - 22	Upto 25.4 mm	Upto 3/4"
Model No. EMD - 35	Upto 50.0 mm	Upto 1-1/4"

RAPID BENDING MACHINE

"HMC" multipurpose rapid bending machine equipped with a ring of needle bearing to provide smooth bending Model No. 4 & 5 features a ratchet mechanism which greatly increases forming power when working with heavy materials. For speed in working light materials, ratchet can be disengaged and bender operated on direct drive, standard equipment includes bend - locating gauge setting this gauge allows any number of parts to be duplicated, angle stop locking pin - adjusting this securely clamps materials, centre pin - provides one radius set up plus mount for tooling, zero radius bending block shoulder radius pin, quill radius pin, radius collar and forming roller having following specifications.

Model No.	Ratchet Type				
	1	2	3	4	5
Round Mild Steel Bar in MM	8	12	16	25	32
Square Mild Steel Bar in MM	6	10	12	20	25
Steel Tubing 16 Gauge in MM	12	20	25	32	38

Standard					
Iron Pipe in MM		10	12	25	32
Flat Steel Bar	5 x 25	6 x 40	6 x 50	10 x 100	12 x 100
(Edgewise) in MM	3 x 12	3 x 20	3 x 25	6 x 25	6 x 38
Angle (Inch) in MM	3 x 12 x 12	3 x 10 x 10	3 x 12 x 25	6 x 12 x 25	6 x 38 x 38
Channels in MM	2 x 12 x 12	3 x 10 x 20	3 x 12 x 25	6 x 12 x 25	6 x 12 x 38
Radius					
Capacity in MM	150	225	300	300	300
Height of std. forming nose in MM	20	25	40	40	45
Centre pin hole dia in MM	16	25	25	25	30
Operating Lever in MM	400	750	1000	1000	1000

Price each Rs. 30,000/- 35,500/- 46,500/- 71,000/- 92,700/-
Basic Machine

With Std. Access. Operating lever, Locking Pin, Forming Nose, Zero Radius Block, Radius Collar, Forming Roller, Shoulder Radius Pin & Quill Radius Pin.

Quick lock clamp	8,100/-	8,400/-	9,150/-	9,050/-	10,500/-
Flat edges wise	3,750/-	4,250/-	4,700/-	4,700/-	4,900/-
Built up forming nose	3,750/-	3,750/-	4,500/-	4,500/-	4,500/-
Channel bending attachment out & in	4,000/-	4,000/-	5,000/-	6,100/-	7,200/-
Angle bending attachment out & in	4,000/-	4,000/-	5,000/-	6,100/-	7,200/-

PIPE BENDING DIES WITH FOLLOW BLCOKS AND CLAMPING BLOCKS.

ROUND DIES

SIZE	1/2"	5/8"	3/4"	7/8"	1"	1 1/8"	1 1/4"	1 1/2"
PRICE	4,900/-	4,900/-	5,800/-	7,800/-	8,350/-	11,000/-	13,500/-	16,500/-

ALSO AVAIBLE SQUARE DIES

SIZE	1/2"	5/8"	3/4"	7/8"	1"	1 1/8"	1 1/4"	1 1/2"
PRICE	4,300/-	5,200/-	5,900/-	7,200/-	8,000/-	10,250/-	11,700/-	16,000/-

"Deepak" Portable Horizontal Hydraulic Hand Operated Busbar Bender ideally suitable for Bending Copper, Aluminium and Mild Steel Bars.

Model No.	HBB - 1	HBB - 2	HBB - 3
Copper	100 x 12.70 mm	150 x 12.70 mm	200 x 12.70 mm
Aluminium	100 x 12.70 mm	150 x 12.70 mm	200 x 12.70 mm
Mild Steel	100 x 06.25 mm	150 x 06.35 mm	200 x 06.35 mm
Price with Stand	Rs. 36,000/-	Rs. 40,500/-	Rs. 58,700 (FLOOR MODEL)

"Deepak" Portable Vertical Hydraulic Hand Operated Busbar Bender ideally suitable for Bending Copper, Aluminium and Mild Steel Bars.

Model No.	VBB - 1	VBB - 2
Pressure in Tons	15	25
Copper	150 x 12.70 mm	150 x 25.40 mm
Aluminium	150 x 12.70 mm	150 x 25.40 mm
Mild Steel	150 x 06.35 mm	150 x 06.35 mm
Price	Rs.63,000/-	Rs. 88,500/-
For Pressure Gauge	Rs. 1,825/-	Rs. 1,825/-

"Deepak" Portable Vertical Hydraulic Motorised Busbar Bender ideally suitable for Bending Copper, Aluminium and Mild Steel Bars.

Model No.	VBB - 1	VBB - 2
Pressure in Tons	15	25
Copper	150 x 12.70 mm	150 x 25.40 mm
Aluminium	150 x 12.70 mm	150 x 25.40 mm
Mild Steel	150 x 06.35 mm	150 x 06.35 mm
H. P.	2	2
Price Without Oil	Rs. 1,71,850/-	Rs. 1,91,200/-

"Hydropress" four pillar type Hydraulic Hand / Motorised press complete with V - Block pressure gauge and hose pipe.

Pressure in Tons	Between Column in mm	Between Ram to Bed in mm	Trave on Ram	H. P.	Hand Operated Rs.	Motorised Rs.
5	600 x 175	125 x 750	125	1.5	55,500/-	1,38,000/-
10	625 x 200	150 x 750	140	1.5	63,500/-	1,44,800/-
15	650 x 200	150 x 750	145	2	71,500/-	1,67,000/-
25	825 x 325	175 x 900	175	2	98,500/-	1,89,000/-
40	950 x 375	175 x 900	190	3	1,40,000/-	2,03,000/-
50	1000 x 415	175 x 900	200	3	1,50,000/-	2,37,500/-
60	1050 x 450	175 x 900	205	3	1,73,000/-	2,87,500/-
80	1125 x 525	175 x 900	220	5	2,65,000/-	3,58,500/-
100	1200 x 625	175 x 900	230	5	3,05,000/-	4,18,500/-
150	1250 x 675	175 x 1000	300	7.5	8,85,000/-	11,10,500/-
200	1300 x 700	175 x 1000	320	10	9,80,000/-	11,70,500/-

"Hydropress" Hydraulic Press Pump / Cylinder.

**"A" Single Acting
Cap. in Tons.**

	Pump Rs.	With Internal Spring Rs.
5	18,250/-	13,000/-
10	18,250/-	17,500/-
15	18,250/-	20,800/-
25	24,000/-	42,000/-
40	38,500/-	59,000/-
50	38,500/-	61,500/-
60	43,500/-	80,000/-
80	60,000/-	95,500/-
100	60,000/-	1,41,000/-

"HMC" HYDRAULIC JACKS**General Purpose**

"HMC" All Steel Welded construction 25% overload tested Hydraulic Jacks with with integral pump havin 150 mm Hydraulic lift available in two types (1) Plain ram (2) Screw Ram with safety lock nut.

Cap. in Tons	PLAIN RAM	SCREWED RAM WITH SAFETY LOCK NUT	Spare Repair Kit
	Price	Price	Price
5	6,400/-	8,800/-	1,400/-
10	10,600/-	13,500/-	1400/-
15	12,500/-	15,600/-	1,550/-
20	14,500/-	17,650/-	1,650/-
30	22,000/-	25,250/-	2,200/-
40	27,700/-	36,000/-	2,300/-
50	36,000/-	50,250/-	2,450/-
75	45,850/-	56,500/-	3,200/-
100	54,500/-	67,500/-	3,950/-

- Special Notes :-**
1. Jacks of capacity 50 Tons and above are with 2 pumps.
 2. These Jacks are for Verical operation only.

"HMC" remote Control Hydraulic Jacks, 25% overload tested complete set of :-

1. Jack unit having 150 mm Hydraulic lift, ram retraction with springs available either in Olain Ram or Screw Ram type.
2. Single acting hand operated pump unit.
3. Two meter long Rubber hose.

Cap. in Tons	PLAIN RAM	SCREWED RAM WITH SAFETY LOCK NUT	Spare Repair Kit
	Price	Price	Price
5	22,000/-	23,000/-	1,150/-
10	26,250/-	27,000/-	1,300/-
15	27,200/-	28,500/-	1,400/-
20	29,500/-	32,000/-	1,700/-
25	33,250/-	38,500/-	2,200/-
30	35,000/-	40,500/-	2,300/-
40	38,850/-	47,000/-	2,450/-
50	52,750/-	65,500/-	5,750/-
75	64,500/-	83,500/-	6,000/-
100	78,000/-	90,000/-	7,400/-
150	1,45,000/-	1,62,000/-	8,700/-
200	2,30,000/-	2,55,000/-	10,500/-
300	3,18,500/-	3,65,000/-	----
400	----	4,45,000/-	----
500	----	5,93,000/-	----

- Special Notes :-**
1. Jacks upto 40 Tons capacity are supplied with Single Acting - Single Piston Single Speed type Pump.

2. Jacks of 50 Tons and above are supplied with Single Acting - Double Piston - Double Speed Pump.

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SPARE PUMP FOR ABOVE JACKS.

1. Single Plunger Rs. 12,100/- 2. Double Plunger Rs. 30,000/-

"HMC" Hydraulic Pressure test Pump.

"HMC" Brand Hydraulic Hand Operated Pressure Test Pump complete with Pressure Gauge, Check Valve Pressure Release Valve, Stand, Tank and Handle.

Pressure in P. S. I.	Pressure in Kg / cm.	Price (Rs.)
1000	70	4,600/-
2000	140	6,800/-
3000	210	10,000/-
5000	350	14,800/-
5800	400	19,000/-
8000	560	28,500/-
10000	700	28,500/-
14000	1000	38,000/-

"HMC" Motorised Hydraulic Pressure Test Pump Complete with Electric Motor, Single Piston Pump, Pressure Gauge, Tank outlet and mounted on a solid M. S. Trolley.

Pressure Cap. Kg / cm.	Pressure Cap. in P. S. I.	H. P.	Discharge LP Hour	Price (Rs.)
70	1000	1	120	1,08,500/-
140	2000	2	120	1,15,700/-
210	3000	3	120	1,26,750/-
350	5000	5	120	1,68,750/-
700	10000	7.5	80 - 100	4,20,250/-
1000	14000	10	80 - 100	6,10,000/-

"HMC" Hydraulic Puller

"HMC" Hydraulic Puller - Remote Control comprising of Hollow Ram Cylinder Hand Operated High Pressure, Single Piston, Hydraulic Pump with Pressure Gauge Adoptor, 2 Meter Long High Pressure Rubber Hose but without any attachment.

Cap. in Tons	Stroke in mm	Recommended for Shaft dia mm	Price (Rs.)
10	75	0 - 20	47,350/-
20	75	21 - 50	52,500/-
30	75	51 - 90	62,500/-
50	100	91 - 140	81,500/-

"HMC" attachments to be used with Hydraulic Pullers.

Capacity of Hydraulic

Puller in Tons	10 Tons (Rs.)	20 Tons (Rs.)	30 Tons (Rs.)	50 Tons (Rs.)
2 Jaw Grip Puller	10,850/-	15,000/-	28,250/-	68,500/-

3 Jaw Grip Puller	14750/-	25,000/-	43,500/-	1,05,000/-
,	8000/-	10,600/-	18,300/-	67,500/-
Bearing Cap Puller	9,500/-	11,650/-	19,500/-	-----
Push Puller	9,500/-	13,850/-	24,000/-	61,500/-

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Geared Shears

Model		G / 5R	G / 3L	G / 6L	G / 8L
Cuts Mild Steel Plates upto	mm	6	5	4	3
Max. cut in one stroke	mm	150	240	325	425
Flats upto	mm	40 x 70	50 x 6	50 x 5	50 x 4
Round upto	mm	13	13	13	3
Length of Blades (Approx)	mm	175	300	400	500
Nett Weight in Kgs. (Approx)		22	40	67	75
Price @	Rs.	4,400/-	5,600/-	14,500/-	15,700/-
Price (Spare Blade) @	Rs.	1,450/-	1,825/-	6,250/-	7,050/-

Hand Leaver Shears

Model		3 / 3R	3 / 4R	3 / 5R	3 / 3L
Cuts Mild Steel Plates upto	mm	3	4	5	5
Max. cut in one stroke	mm	95	115	150	245
Flats upto	mm	40 x 4	45 x 5	50 x 6	50 x 4
Round upto	mm	9	9	12	12
Length of Blades (Approx)	mm	115	150	200	300
Nett Weight in Kgs. (Approx)		7.5	11	18.5	30
Price @	Rs.	1825/-	2,000/-	4,200/-	5,350/-
Price (Spare Blade) @	Rs.	800/-	900/-	1,450/-	1,850/-

Multi Purpose Shears

Model		HS 8 CH	HS 10 CH
Cuts in unlimited length			
Mild Steel Plates upto	mm	8	10
Flasts upto	mm	50 x 12	75 x 3
Rounds upto	mm	18	24
Square upto	mm	18	24
Tee cutting capacity		55 x 5	60 x 6
Angle cutting cap. in one cut		62 x 6	75 x 7
Length of Blade (Approx)	mm	175	175
Nett Weight in Kgs. (Approx)	Kgs.	70	120
Price	Rs.	10,850/-	19,100/-
Spare Blade Sheet Cutting	Rs.	1,600/-	1,825/-
Section Cutting	Rs.	2,500/-	3,000/-

Bhaiya Cut

Model	G / 5R	G / 3L	TS - 30 TOR STEEL CUTTING	Rs. 20,000/-
Price	11,000/-	17,000/-		
Price for Blade	4,600/-	9,000/-		

